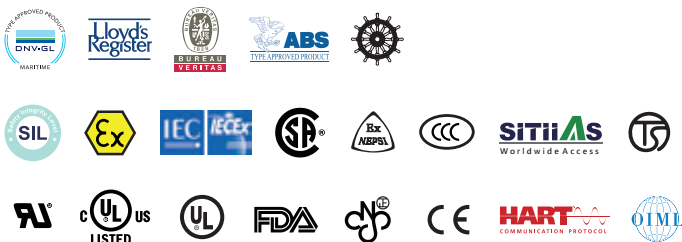




Thermal Dispersion & Paddle Type Flow Switch

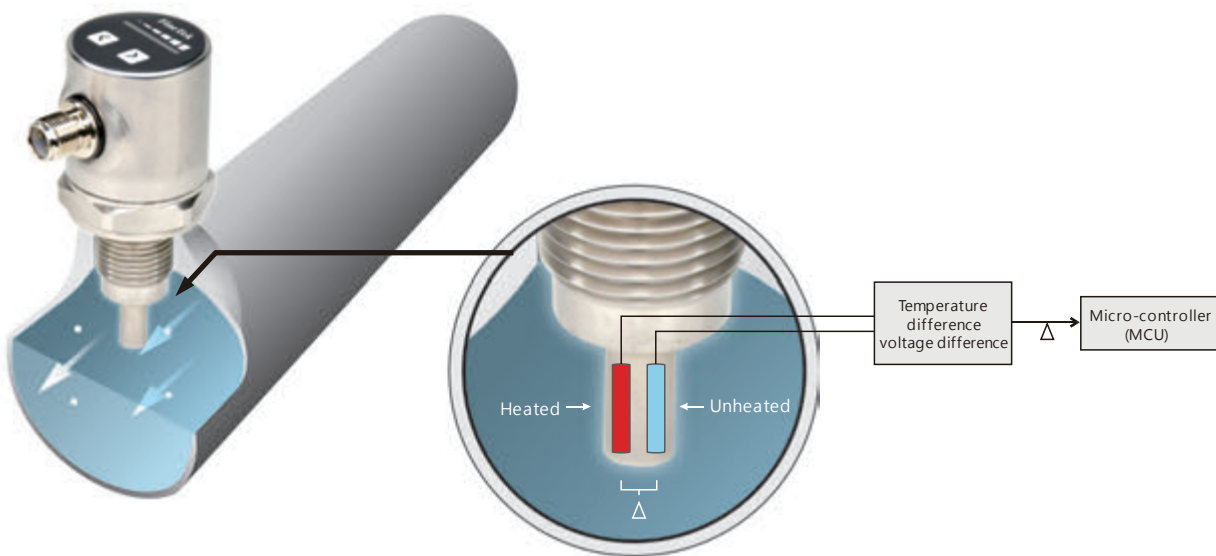


PRODUCT INTRODUCTION

OPERATING PRINCIPLE

Thermal dispersion flow switches measure the velocity of a liquid inside a pipe or channel. The switch's probe contains two key components – a heating sensor and temperature sensor. The heating sensor is positioned closest to the flowing liquid and provides a consistent heat. The temperature sensor measures the temperature emitted from the heating sensor.

When liquid is flowing, there is a temperature difference between the two sensors. The temperature difference has a proportional to the flow velocity (fast flowing liquids will result in greater heat differences and vice versa). Since the device contains no moving parts, has no wear and tear and maintains a long lifespan.



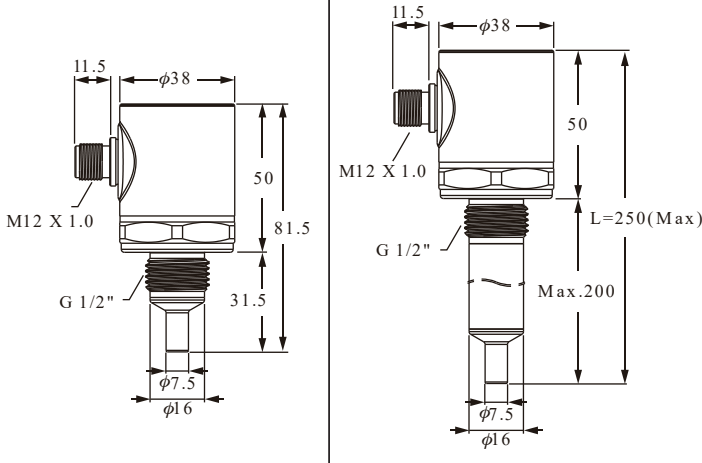
FEATURES

- High sensitivity and accuracy.
 - Suitable for corrosive and hazardous conditions.
 - Able to be calibrated for liquids with different densities and impurities.
 - Suitable for complex locations with easy installation.
 - Customized probe lengths available.
- Three different output signals options.

APPLICATION

Petrochemicals, Hydroelectric plants, Shipyard, HVAC Systems, Steel Industry Food and Beverage, Pharmaceutical, Optics and Semiconductor Industry, Cooling pipes flow control Any pipes carrying liquid where flow measurement is needed.

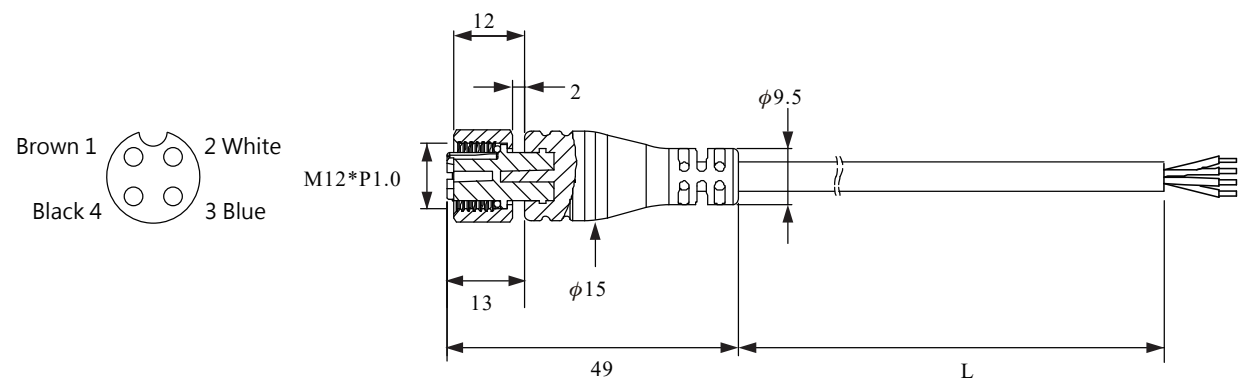
PRODUCT SPECIFICATIONS

Drawings		
Model	SPX2 Standard model	SPX2 Extension model
Measuring range	Water: 1~150 cm/s	Water: 1~150 cm/s
Ambient temp.	-20 ~ 80°C	-20 ~ 80°C
Process temp.	-20 ~ 85°C	-20 ~ 85°C
Alarm output	Open Collector : NPN / PNP(<250mA) Relay : 1A/30Vdc, 0.3A/125Vac (NO or NC)	
Operating pressure	100 bar (max.)	100 bar (max.)
Led indication	Flow velocity below set point- Red LED on, Open Flow velocity equals set point- Yellow LED on, Close Flow velocity above set point- Green LED to indicate flow speed, Close	
Housing	SUS304	SUS304
Wetted part	SUS304	SUS304
Protection level	IP67	
Warm-up time	Approx.15 Sec	Approx.15 Sec
Connection thread	G1/2	G1/2
Operating voltage	19 ~ 36Vdc	
Power consumption	150mA (max.at 24Vdc)	
Electric connection	M12-4Pin Connector	

Drawings			
Model	SPX1 Stainless steel model	SPX1 Explosion proof model	SPX1 Explosion-proof extension model
Measuring range	Water: 1~150 cm/s Oil: 3~300 cm/s		
Switching point	Flow velocity £50cm/s @25°C,Water		
Ambient temp.	-20 ~ 80°C	-20 ~ 60°C	
Process temp.	-20 ~ 80°C		
Alarm output	Relay: 5A/250Vac	Relay: 3A/250Vac	
Operating pressure	100 bar (max.)		
Led indication	Flow velocity below set point- Red LED on, Open Flow velocity equals set point- Yellow LED on, Close Flow velocity above set point- 4 Green LED to indicate flow speed, Close		
Housing	SUS304		
Wetted part	SUS304 / 316 / 316L		
Protection level	IP67		
Warm-up time	Approx.15 Sec		
Connection thread	G1/2, NPT1/2		
Operating voltage	19 ~ 30Vdc		
Power consumption	60mA (max.)		
Electric connection	5-wire Relay Output Power- red Grounding- black COM- white NC- yellow NO- blue	 + - NC C NO	
Accessory	Gasket	_____	_____

OPTIONAL ACCESSORIES

M12 ELECTRICAL CABLE CONNECTOR



STANDARD SPECIFICATIONS

Order Code	Cable length	Voltage rating	Current rating	Protection grade
PCL10100-67AA232204C2000	2m	Max. 250Vac	Max. 4A	IP67
PCL10100-67AA232204C5000	5m			
PCL10100-67AA232204CA100	10m			

INSTALLATION

INSTALLATION

1. Use the water-proof gasket provided
2. The distance "a" should be 4 times larger than the switches' screw diameter. (Fig. 1)
3. The pipe is bubble free for proper functioning. (Fig. 2)
4. Must secure the mounting is firmly locked to avoid the danger of liquid leakage from the pipe. To ensure the optimal sensitivity and response time, it should be installed in the direction as shown in Figure 4
5. Installing a filter upstream can decrease liquid impurities which can reduce wear and tear on the switch.

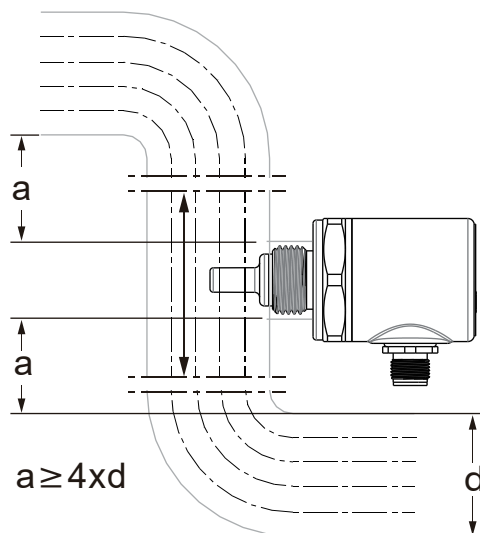


Fig. 1

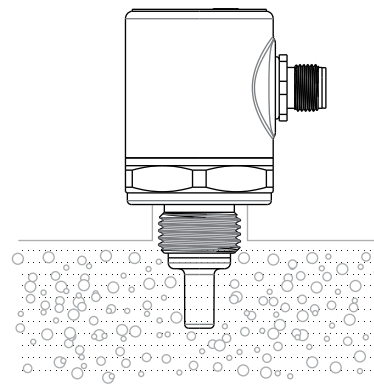


Fig. 2

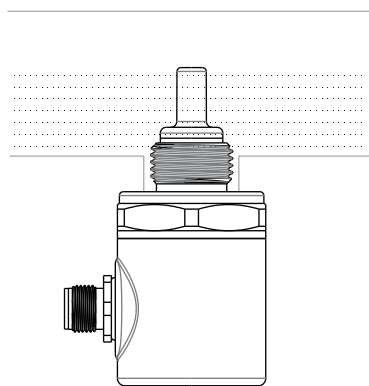


Fig. 3

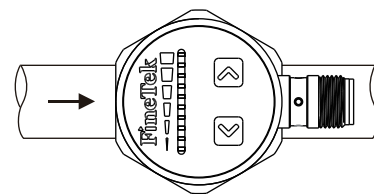


Fig. 4

WIRING AND CONNECTIONS

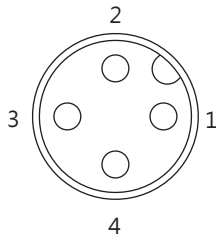
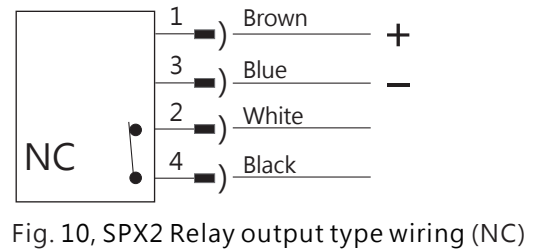
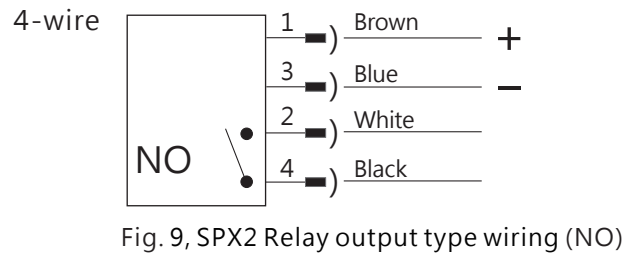
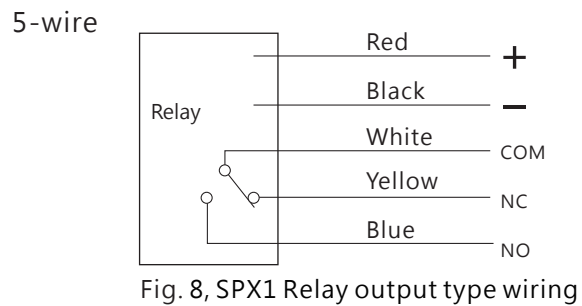
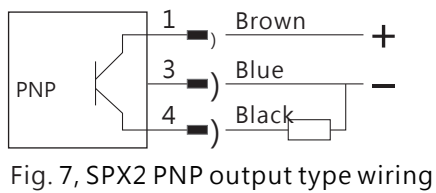
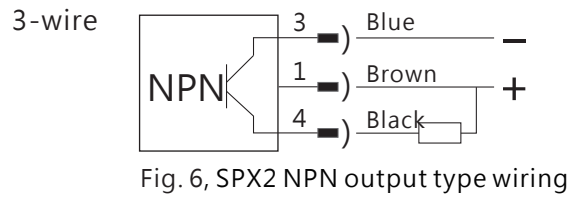


Fig. 5
Wire terminal diagram
(NPN, PNP and 1A relay output type)

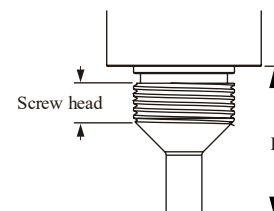
WIRING



SCREW TABLE

Standard				
Screw	PF,BSP		PT,NPT	
	Screw head	L	Screw head	L
1/4"	8.5mm	25mm	10mm	25mm
1/2"	10.5mm	31mm	19mm	40mm
1"	16mm	36mm	20mm	40mm

Extension				
Screw	PF,BSP		PT,NPT	
	Screw head		Screw head	
1/2"	11.5mm	16mm	16mm	20mm
1"	16mm		20mm	



ORDER INFORMATION

050607080910111213141516171819202122

SPX2

0506

Model number

00: Standard type

0708

Certification

00: None

09

Probe type

E: Diameter ϕ 38mm, cylindrical (Standard Type)
F: Diameter ϕ 38mm, cylindrical (Extended Type)

Certification

1011

Thread item

AA: JIS
AB: ISO

1213

A5: 1/2"

1415

03: PF male

1617

Wetted material

MA: SUS304

18

Output

A: NPN
B: PNP
C: Relay (NO)
D: Relay (NC)

19202122

Length(unit:mm)

Code range	Length range
0031	31.5mm (Standard type)
0050~0200	50~200mm(Extended type)

ORDER INFORMATION

	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	
SPX1																			
05 06 Model																			
00: Standard																			
07 08 Certification																			
00: None																			
7C: NEPSI-Exd																			
B0: DNV																			
09 Construction																			
C: Stainless steel type																			
D: Stainless steel extension type																			
Connection																			
10 11 Thread item																			
AA: JIS																			
AC: ANSI																			
12 13 A5: 1/2"																			
A7: 3/4"																			
A8: 1"																			
14 15 03: PF male																			
07: NPT male																			
16 17 Material																			
MA: SUS 304																			
MB: SUS 316																			
MC: SUS 316L																			
18 Output signal																			
E: SPDT 3A/5A, 250Vac(Only stainless steel type)																			
19 20 21 22 Length																			

Code	Description
0031~0200	0031(PF), 0040(NPT/PT)mm, Max.0200
0070~0200	0070~0200mm

PADDLE TYPE FLOW SWITCH

PRINCIPLE

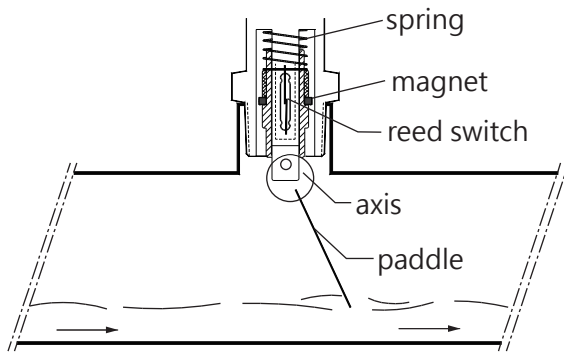
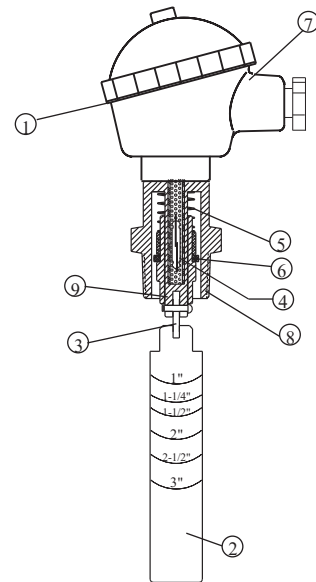
Flow switch can detect liquid movement in pipes. When the liquid is static or nonexistent, the spring is fully extended pulling the magnet downward and opening the switch.

As flow occurs and the paddle is thrust forward 20~30° (or more) the paddle will push the magnet upward and actuate the switch (closing the circuit)

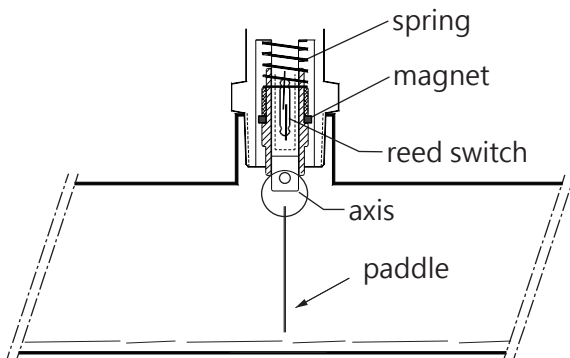
The length of paddle can be adjusted to the pipe's diameter.

SECTIONAL DRAWINGS

1. O-Ring
2. Paddle
3. Axis
4. Reed switch
5. Spring
6. Magnet
7. Housing
8. Screw
9. Center rod



Switch on in case of liquid flowing in pipes



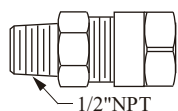
Switch off in case of no moving liquid in pipes

PRODUCT SPECIFICATIONS

NEPSI Ex d IIC T4~T6 Gb

Drawings			
	SF1710 Explosion-Proof type SF1800 Standard type		
Model	Explosion-Proof type	Enhance type	Standard type
Housing material	Stainless steel, IP65	Aluminum Alloy, Ex d	Aluminum Alloy, IP65
Process temp.	-30 ~ 130°C	-30 ~ 150°C	-30 ~ 150°C
Wetted material	SUS304		
Operation pressure	Max.355 PSIG		
Pressure drop allowance	3 PSIG		
Set point tolerance	±25%		
Repeatability tolerance	±5%		
Contact capacity	1A,40W 230Vac / 30Vdc SPDT	1A,60W 220Vac / 200Vdc SPDT	
Certification	NEPSI Ex d IIC T4~T6 Gb	N/A	

* Optional part



FLOW CONTROL RANGE TABLE

Flow Volume Paddle Length Gallon/Min.	1"		1-1/2"		2"		2-1/2"		3"	
	Act.	De-Act.	Act.	De-Act.	Act.	De-Act.	Act.	De-Act.	Act.	De-Act.
1"	4.7	3.9	10.9	8.3	19.9	16.1				
1-1/4"			7.7	6.1	16.5	12.3	31.3	22.8		
1-1/2"			5.7	4.5	13.4	9.5	25.2	18.5		
2"					8.4	6.3	15.1	12.8	29.7	21.9
2-1/2"							13.9	10	20.4	15.4
3"									17.1	12.8

※ 1 Gallon=3.7854 Litter

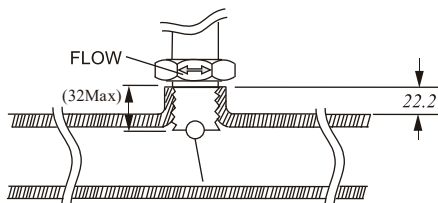
INSTALLATION

1. The paddle length is dependent on the lowest paddle point to actuate the switch. Cut the paddle at appropriate pipe size mark or wherever desired. The minimum is 1".
2. The paddle must be at a right angle to the direction of flow
3. The FLOW mark on the screw must be parallel to the pipe.
4. Before installing the unit to a tee pipe, apply thread seal tape to the screw and then tighten.

- Not recommended for 1" or smaller NPT plastic pipes.

CAUTION

1. The pressure and temperature ranges as shown in the catalog, must not be exceeded and also take the abrupt pressure and temperature into considerations.
2. Large sudden changes in liquid temperature and density (specific gravity) changes will influence the flow switch accuracy
3. Although highly rigid and durable, shock and vibration should be minimized.
4. Excessive fluid debris might inhibit paddle operation. Occasionally remove switch and clean off any debris.
5. Sealing electrical connections and the connection will reduce moisture damage.



MODEL NUMBER / ORDER CODE COMPARISON TABLE / ORDER INFORMATION

Model Number	Order Code
SF1800	SFX10000-A1EAAA801
SF1710	SFX10000-A1LAAA801
	SFX1007C-A1NAAA801

SFX1 0 0 ⁰⁷ ⁰⁸ - A 1 ¹¹ ¹² ¹³ ¹⁴ ¹⁵ ¹⁶ ¹⁷ ¹⁸ ¹⁹ ²⁰

⁰⁷ ⁰⁸ Certification

00: None
7C: NEPSI-Ex d

¹¹ Housing

Code	Description
E	Aluminum, IP 65, Only code for "00" on certification column.
L	Aluminum, Ex d, Only code for "00" on certification column.
N	Stainless steel 316, 1/2"NPT

Connection

¹² ¹³

Thread
AA: JIS
AC: ANSI

¹⁴ ¹⁵

A8: 1"

¹⁶ ¹⁷

01: PT male
07: NPT male

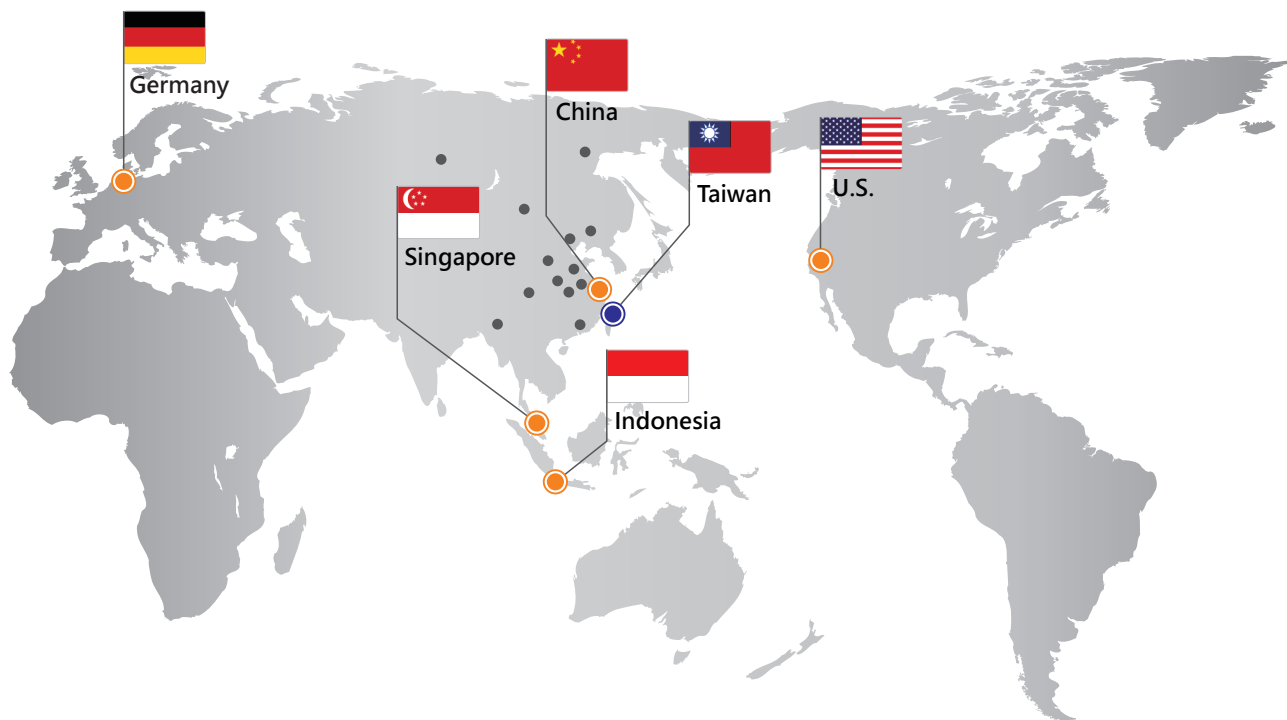
¹⁸ ¹⁹ Material

MA: SUS 304
MB: SUS 316

²⁰ Paddle length

X: Standard

Global Network



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